

Defensible Decisions in an Uncertain World



Concepts

Bulk vs attribute sampling
 Sampling is greatest source of error
 Analytical quality control and analytical error measurement is important for data acceptance, but what about sampling quality control and sampling error?

- Sampling starts with objectives
- Representative sampling includes mass, tools, increments, randomness, integrity

FSMA

"(6) Model laboratory standards.--The Secretary shall develop model standards that a laboratory shall meet to be accredited by a recognized accreditation body for a specified sampling or analytical testing methodology and included in the registry provided for under paragraph (1). In developing the model standards, the Secretary shall consult existing standards for guidance. The model standards shall include--

"(A) methods to ensure that--

"(i) appropriate sampling, analytical procedures (including rapid analytical procedures), and commercially available techniques are followed and reports of analyses are certified as true and accurate;

"(ii) internal quality systems are established and maintained; "(iii) procedures exist to evaluate and respond promptly to complaints regarding analyses and other activities for which the laboratory is accredited; and "(iv) individuals who conduct the sampling and analyses are qualified by training and experience to do so; and "(B) any other criteria determined

What is Appropriate?

- "(A) Methods to ensure...true and accurate"
 What does this mean?
- Only samples that meet project objectives with a known or measured confidence can achieve this
- How is this possible?
 - develop objectives (SQC)
 develop protocol to meet objectives (TOS)
 assess that objectives were met (DQA)

Analyses for Decisions

- Are at the heart of everything we do
 Correct decisions are critical to our programs
- Decisions based on analytical results from field samples can be incorrect because of
 - analytical errors
 - Iaboratory sample preparation errors
 - Primary sample collection errors
 - errors in interpretation of results (including QC)

Decisions

How does error cause incorrect decisions (decision error)?

- What can be done to reduce sampling error and thus decision error?
- How is sampling error measured?
- How to allocate resources based on tolerable decision error?

Example of Decisions

and Decision Error

Are there any blue beads? take three beads out of Jar take ten beads out of Jar What is the red bead concentration? take three marbles out of Jar no red ones (underestimate) one red one (overestimate) which is more likely? take ten marbles out of Jar Do we make better decisions from three or ten marbles?

Sampling

Should the marbles be selected in any particular way?

If the marbles are different sizes and densities

where will the dense marbles be?
where will the fine marbles be?
where will the light marbles be?
where will the larger marbles be?

Sampling for Red Bead Concentration

- Is a single bead representative of all the beads? Then why collect it? Why analyze it?
- If a representative sample of beads was collected, would we have sampling error?
- What makes a primary sample representative?

Decision Unit

Sample

Inference

Sampling

- some of everything in same proportion
 - mass
 - increments
 - tools
- maintain analyte integrity

Decision Error

If the analyses were perfect...
If the sample processing was perfect...
If the field samples were perfect...
If the objectives were correct...
If the data interpretation was correct...
If you won the lottery last night...

Comes from sampling, sample processing, and analytical error

5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5

Mean = 5, Error = 0

5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2
5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2
5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2
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5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2
5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2
5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2	5+/-2

Mean = 5, Error = 35%

7	6	5	6		6	4	5	4	4
5	3	8	2	3	4	6	8	6	4
6	4	3	4	3	8	7	5	3	5
7	8	5	4	4	5	2	4	3	4
2	4	6	4	6	5	4	5	8	4
5	5	6	5	8	7	5	4	4	5
3	6	6	5	6	5	6	4	6	3
9	5	4	4	6	5	4	5	7	10
9	4	5	5	6	5	6	6	6	5
4	5	5	5	3	5	5	3	5	3

Mean = 5, RSD = 35%

Want to be Within 20%

					18 1				
7	6	5	6	I.	6	4	5	4	4
5	3	8	2	3	4	6	8	6	4
6	4	3	4	3	8	7	5	3	5
7	8	5	4	4	5	2	4	3	4
2	4	6	4	6	5	4	5	8	4
5	5	6	5	8	7	5	4	4	5
3	6	6	5	6	5	6	4	6	3
9	5	4	4	6	5	4	5	7	10
9	4	5	< 5	6	5	6	6	6	5
4	5	5	5	3	5	5	3	5	3

Mean = 5, RSD = 35%

Want to be Within 20%

3	4	2	9	0	4	0	4	5	5
6			5	0	8	7	6	8	Ι
12	0	9	4	3	0	7	9	7	3
6	18	12	13	3	4	10	17	0	0
6	16	9	6	4	10	0	7	0	4
10	5	9		6	3	5	6	4	0
	12	6	0	13	6	9	6	12	5
4	8	13		10		2	7	0	6
6		7	0	0	6	0	8	3	0
2			13	6	5	9	3	0	

Mean = 5, RSD = 100%

Limit = 3

3	4	2	9	0	4	0	4	5	5
6		I	5	0	8	7	6	8	I
12	0	9	4	3	0	7	9	7	3
6	18	12	13	3	4	10	17	0	0
6	16	9	6	4	10	0	7	0	4
10	5	9		6	3	5	6	4	0
	12	6	0	13	6	9	6	12	5
4	8	13	-	10		2	7	0	6
6		7	0	0	6	0	8	3	0
2			13	6	5	9	3	0	

Mean = 5, RSD = 100%

Limit = 7

3	4	2	9	0	4	0	4	5	5
6	11		5	0	8	7	6	8	Ι
12	0	9	4	3	0	7	9	7	3
6	18	12	13	3	4	10	17	0	0
6	16	9	6	4	10	0	7	0	4
10	5	9	11	6	3	5	6	4	0
11	12	6	0	13	6	9	6	12	5
4	8	13	I	10	I	2	7	0	6
6		7	0	0	6	0	8	3	0
2		11	13	6	5	9	3	0	11

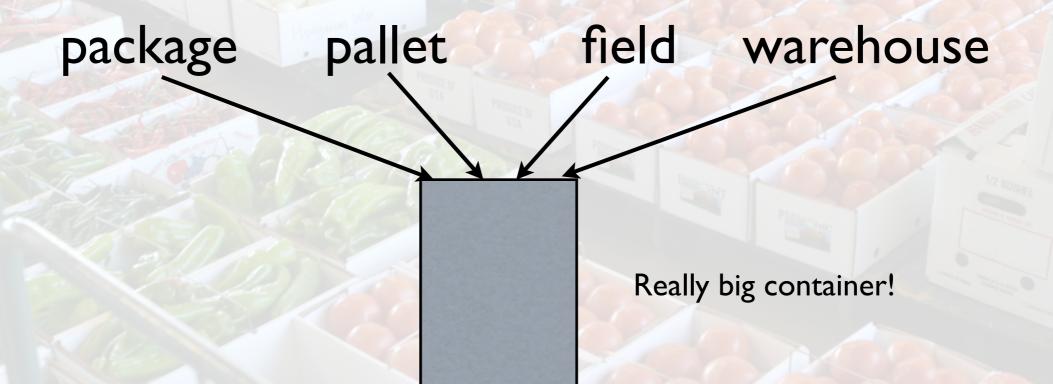
Mean = 5, RSD = 100%

Consequences of Error

Incorrect estimation of true concentration

- Conclude it is below the specification limit when it is above
- Conclude it is above the specification limit when it is below
- Fail to detect presence of a banned substance
- Miss a problem (especially a rare one)

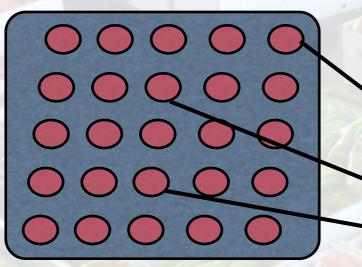
Ideal Sampling



The perfect sample is to take it all! What would the sampling error be?

Next Best Sample

(lots of material from lots of places)

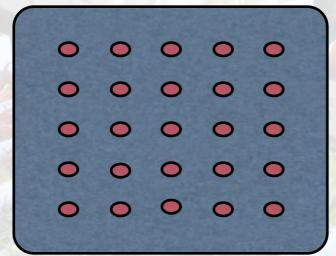


A liter every meter A kilogram every meter

Really big sample jar!

Next Best Sample

(a little material from lots of places)

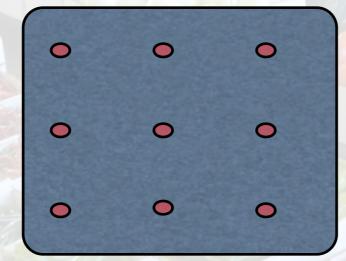


100 ml every meter 100 grams every meter

Not quite a really big sample jar!

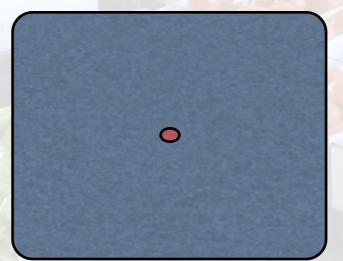
Next Best Sample

(a little material from a few places)



Regular sized sample jar

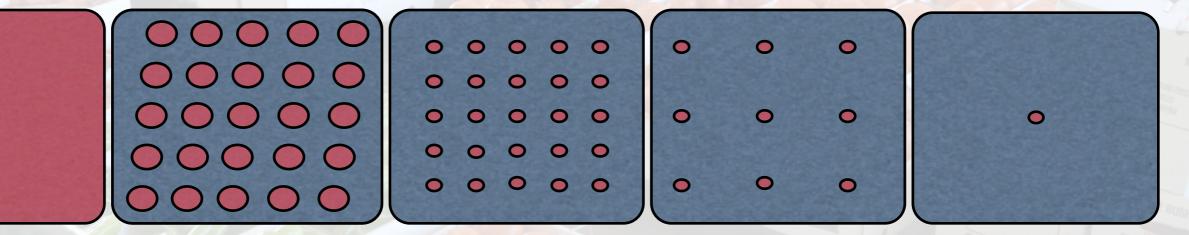
Worst Possible Sample



5.0 ml or 1.0 gram

Just collect a small amount from a single spot AKA grab or discrete sample This is true in the field as well as the laboratory

Options



What is sufficient for your project objectives?

Sampling Logic

What is the material in question (decision unit)?

- Does the decision unit fit in the sample jar?
- If so, collect it all
- If not, collect a sample to get the same answer you would get had you put the entire decision unit in the jar
 - enough mass
 - enough increments
 - sample correctness (tools)

If we cannot collect the entire decision unit, we will have sampling error (the ability for the sample to truly represent the decision unit)

Where to Begin?

There are only two types of samples
 representative (can make defensible decision)
 non representative (cannot make defensible decision)
 fit for purpose/not fit for purpose
 Need criteria to know if samples are representative/fit for purpose (SQC)
 need to know question trying to answer
 need to know what material is in question
 need to know error rate (confidence)

Sample Quality Criteria (SQC)

Number one reason incorrect decisions Needs to be done--and done correctly Should not be seen as a hardship, but as opportunity The key elements for sample protocol design what is the question identification of population(s) (decision unit) Confidence (how good does the decision need to be?)

Selection of the population seems to be the most problematic element for those new to the process

Question

What is the analyte?

What is the concentration of concern?

Affects

- types of tools and containers (esp trace levels)

 - Contamination
 - Chemical change
- sampling techniques
 - aseptic
 - oxidation
 - "clean" techniques
- sample mass/volume

Question (cont)

preservation
 temperature
 chemical
 holding times
 shipping
 time of collection
 health and safety
 PPE
 PPE
 exposure time
 live organisms
 replicate
 die

Decision Unit

Where increments are collected from
 Where inferences are made to
 Not too big, not too small, just right!





Decision Units

- How many are there?
- Can every one be sampled?
- If not, will a subset meet the objectives?
- Each decision unit is still sampled properly!
- Which do you regulate?
 - Is the lot of tomatoes within specs?
 - Is this package of tomatoes within specs?
 - Is this pallet of tomatoes within specs?
 - Is this tomato within specs?
 - Are all the fields of tomatoes in this county within specs?

Confidence

How is the decision going to be made?
How will the data be used to make decision?
Are statistics going to be calculated?
need to be sure the right data is collected
Is the error in the final result (confidence) going to be calculated?
If so, how? If not, why?
can't just include the analytical error
quality control

When you make a decision, do you want to be correct?

Bulk Sampling is Different

Not the type of sampling encountered in

- Surveys
- quality control
- many food and feed documents (attribute)
- Random location is not sufficient to eliminate bias
- Number of samples is not sufficient to control error
- There is no fixed unit in bulk sampling
- Bulk sampling is more complicated

What is Bulk Sampling?

The taking of samples in arbitrary, irregular units rather than discrete units of uniform size for chemical analysis. Free Dictionary by Farlex

When the individual fragments (molecules) are too small and too numerous to count. Therefore, it is impossible to individually identify and collect them at random. Sampling must be performed by collecting multiple fragments at one time.

No Choice as Elements Become Smaller



Attribute vs Bulk

No fixed "natural" element in bulk sampling
 water
 mashed potatoes
 Could have fixed element in the field (and can take it all), but not in the lab
 May want to perform attribute testing (percent of compliant decision units) in the field, but cannot take the entire decision unit so need to bulk sample



What Information is Desired?

Average of everything

What is everything?
 How is everything defined? Decision Unit
 How close to the true average do you want to be?
 Percent of individual items above or below
 Which items does the percent apply to? Decision Unit
 How close to the true percentage do you want to be?

Attribute sampling consumes a lot of resources







Controlling Field Sampling Error

Need enough sample mass Need enough increments Need random selection of material access tools Need to maintain analyte integrity sampling techniques containers Error is not controlled through the number of

samples, but through quality of samples

Controlling Processing/ Handling Error

Maintaining analyte integrity
 preservation
 transportation
 holding times
 Maintaining sample representativeness
 comminution
 sieving
 sample mass reduction

Analytical Error

Can be large if poor laboratory practices incomplete extraction

- poor calibration
- A host of other things that can go wrong
- But we have...
 - systems and procedures
 quality control
 accreditation
 training

Just like in the field. Right?!

Errors

- What is the big deal with errors? Does it really matter?
- What errors do we need to measure?
- How do we currently measure error?
- If we don't measure error, how can we certify "true and accurate?"
- How do we know how much error we can tolerate in our measurement system?

Errors Change with Concentration

May be easy to find aflatoxin when there is high concentration, but can you find aflatoxin when there is only a minute quantity?

- Protocols need to be able to detect
 - When material is just fine
 - When material has upset condition
- Which is more important?
- Which condition does your protocol address?

Errors Change with Concentration

- The smaller the concentration (or percent defect), the harder the sampling problem (the larger the error)
 - Presence of any GMO What does that mean?
 GMO at 0.9%
 - GMO at 20%
- GMO concentrations in the ppm and ppb range
 Percent level concentrations are typically
 - less problematic. Were current protocols developed around these levels?

Not all Analytes Behave Equally

Different concentrations
 Different heterogeneity
 some segregate
 some clump
 some change when handling material
 The more isolated the analyte, the harder it is to sample
 In cases where multiple analytes from same field sample, need to represent most

difficult

Revisit a Few Topics

Decision units
Theory of Sampling

mass
increments
tools
integrity
Quality control

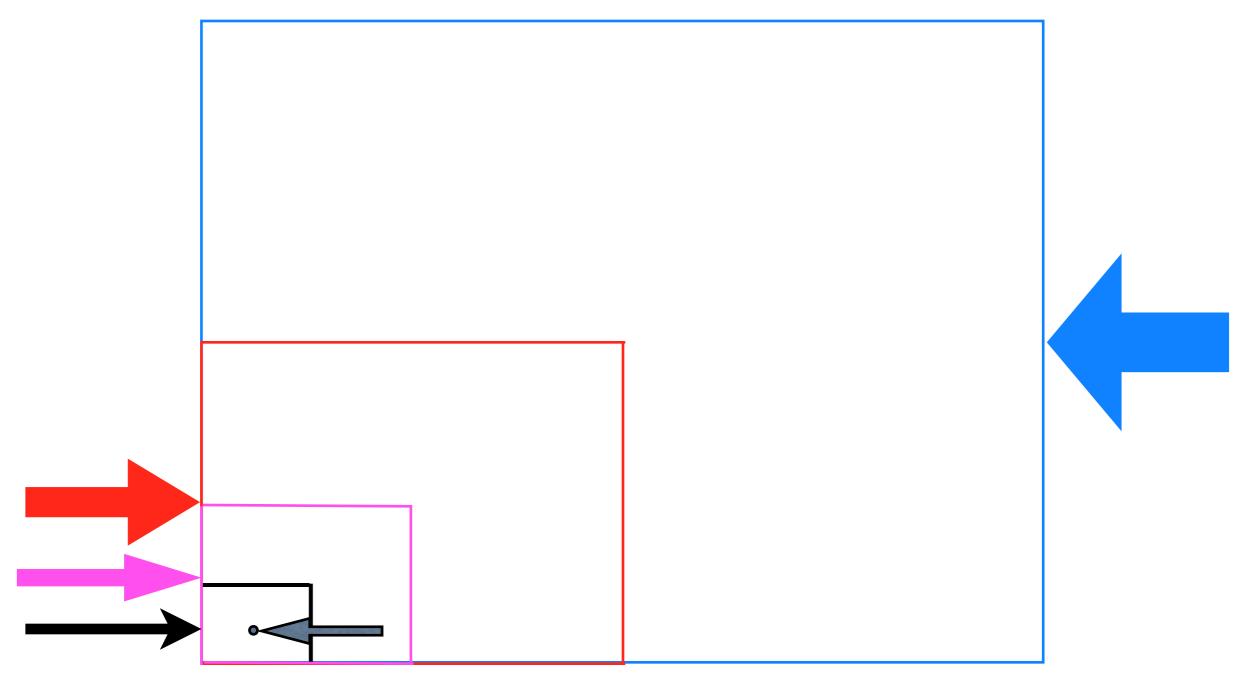
Decision Units

- For the average of "everything," the decision unit is "everything"
- For the percent of individual items, the decision unit is the item and there are many, many decision units
- Completely different information
- Completely different field sampling
- Completely different laboratory processing

Is Compliance Tied to Decision Unit?

Label claim by manufacturer
 Regulatory limit
 Dose based criteria
 ??

May all be different decision units



What needs to be in compliance?

What is harder to accomplish?

What is Important for Dose?

$DI = C \times IR$

DI - daily intake (dose)
C - concentration (mass/mass)
IR - feed intake rate (mass/day)

Assuming an absorption efficiency of one, which may not be accurate

We must have the average concentration (C) of the intake amount for this formula to work

"All things are poisons, for there is nothing without poisonous qualities. It is only the dose which makes a thing poison." — <u>Paracelsus</u>

Is This a Problem? Limit = 400 mg/kg

800 mg/kg 50 mg/kg 25 mg/kg

It is not about concentration, it is about dose!

Is This a Problem? Limit = 400 mg/kg

292 mg/kg

This is just the average of the three smaller spoons.

Is This a Problem? Limit = 400 mg/kg



If took a small discrete sample (i.e., a gram in the laboratory), what is your error rate?

When Making Decisions...

The scale of observation is as important as the analytical result!

- Knowledge of the error is as important as the analytical result!
- Data is meaningless without the objectives as a framework to evaluate

Manufacturing

What does facility certify?
 Is that consistent with their sampling?
 Would I even bring it up if it was true?!







Sampling Theory

Mass (particle size and nuggets)
 Increments (random)
 Tools (shape and extraction)
 Integrity (sample and analyte)



Orange	Yellow	Red	Brown	Green	Blue
20	14	13	13	16	24

What is the minimum number of M&Ms we need? What about a trace amount (0.1%) of AFDO M&Ms? Should M&Ms be sampled individually or by the handfuls?

Mass and Error

Take multiple 100 gram samples
 Take multiple one pound samples
 Take multiple ten pound samples
 Take multiple ten pound samples
 What will be the result?
 ten pound - lowest RSD
 100 gram - highest RSD
 Why?

Consequences?





Out Of Spec and Decision Units

The OOS criteria must be based on the "compliance" unit

- Sampling a unit too small will result in too many false OOS
- Sampling a unit too large will result in fewer OOS than there should be

Increments at Random

Or no ability to make inference

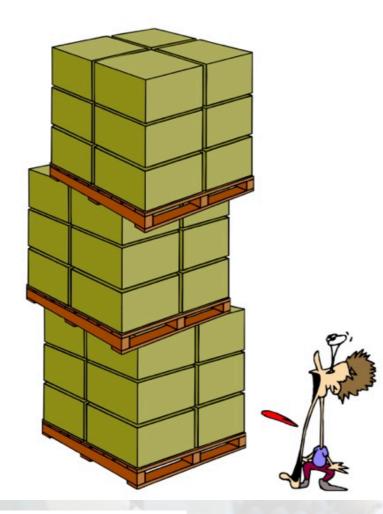
simple
 stratified
 systematic
 host of other
 Some random schemes are easier to implement than others
 If material is selected because it is different
 What can be stated about the Decision Unit?
 Does that meet the SQC?

Inference

Only to the part that was available
 Only to the random portion of available
 Only what was in the container if biased
 Can use professional knowledge
 but what is it based on?
 not a good habit to get into
 not equivalent

Very Important

Accessibility



"If the nature of the presentation of the lot...makes it impossible to adequately apply these procedures...an alternative presentation of the lot [should] be sought" - International Rules for Seed Testing



Doug Miller, RGT Illinois Crop Improvement Association 217-359-4053 dmiller@ilcrop.com

Tools

Design criteria parallel sides for stream three times opening Collection of all particles intended Observation and thought go a long way Tools make the decision unit more accessible Some of everything in the correct portion Equiprobable selection

Integrity

What is the concentration in the Decision Unit?

- sampling did not change it
 packing and transportation did not change it
 laboratory processing did not change it
- Multiple analytes (behave differently)

Many factors

- environmental factors
 - humidity
 - temperature
- 🕹 time
 - holding time
 - Preservatives

Don't Forget Quality Control

Consequences of decision
 Distance from regulatory threshold
 Accreditation or other program requirements
 Knowledge of error important
 Depends on claim to be made (SQC)

Error in the Entire Measurement System

- Many data users want to know the total error in the results presented
- When error calculations are presented many data users think it refers to the total error in the result

Does it?

Does the decision maker need to know the error in the entire measurement system?

Consequences of Not Controlling Error

limit Mean

Quality Control

- What quality control is performed in the laboratory?
- Why is quality control performed in the laboratory?
- What would be the consequences of not performing this quality control?
- Should all steps in the measurement process have quality control or only those with the largest potential source of error?

Lab vs Field QC

More relevant in the field than in the lab
 less controlled environment
 larger potential source of error
 Can be harder to implement in the field
 More critical with new and emerging contaminants
 Must at least be considered in any sampling campaign

Quality Control

Necessary to determine
 if sampling is in control
 the magnitude of the error
 If it is important in the lab, it is even more important in the field
 What OC is currently performed in the

What QC is currently performed in the field?

answer:

Quality Control

It involves effort in the field

- How often does it need to be done?
 - every time
 - certain percentage of the time (e.g., 10%)
 - enough to prove a method
 - Critical samples
- A balance between risk you are willing to take and resources you are willing to spend
- Philosophically, how can you spend tremendous resources in the lab that produces only a small portion of the error and no resources in the field where the errors are large?

Types of Quality Control

Contamination checks
 Precision (error) measurements
 Post sampling comparisons (splits)
 Nothing for bias in sampling
 No sampling reference materials

What Do We Need to Improve the Quality of Data?

Systematic approach for all sampling

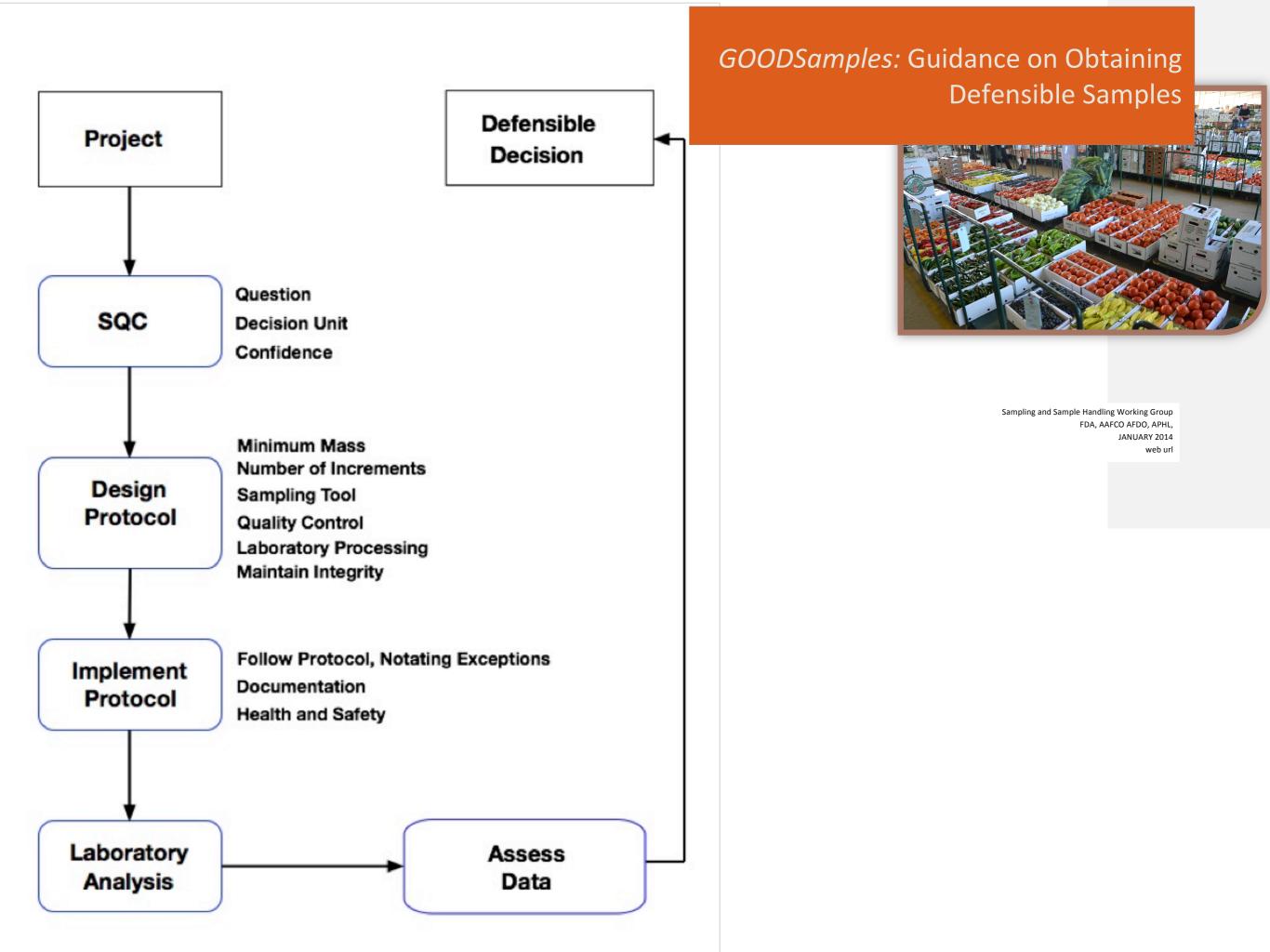
 equivalency of data
 defensible decisions

 Power to make good decisions

 if we did not find it, was it there?
 Communication
 AND....
 ...GOODSamples

What Needs to be Done?

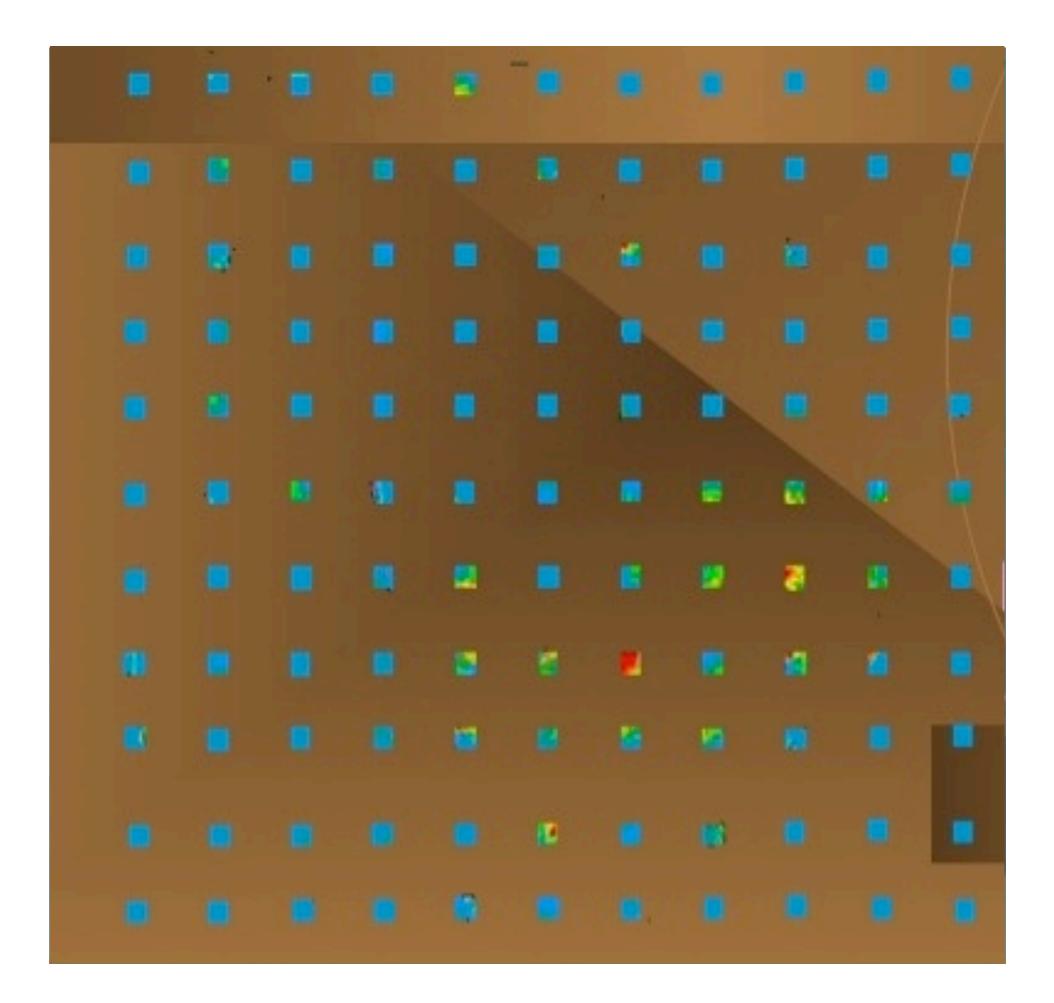
- Put systems/procedures in place to define, detect, measure and control all errors
- Will these sampling procedures be identical to analytical procedures?
- Who is responsible for implementing these systems/procedures?
- Who is responsible to estimate the total error in the analytical result?

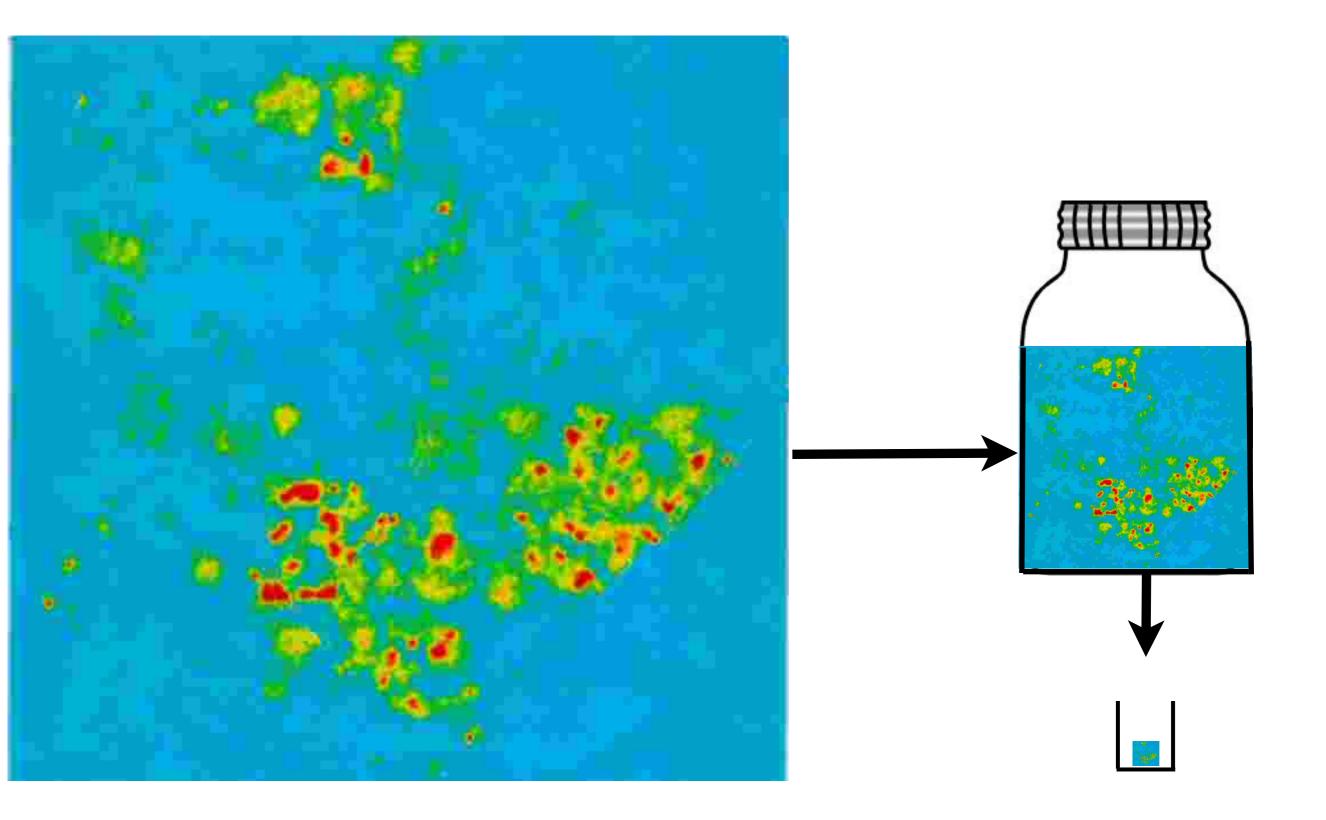


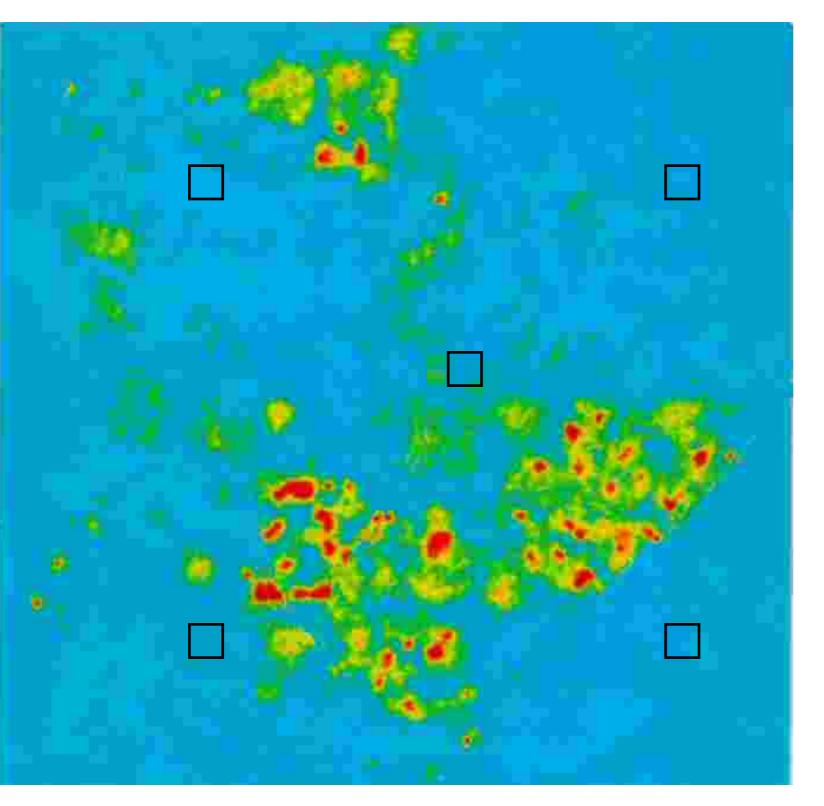
In the End There Are Two Types of Samples

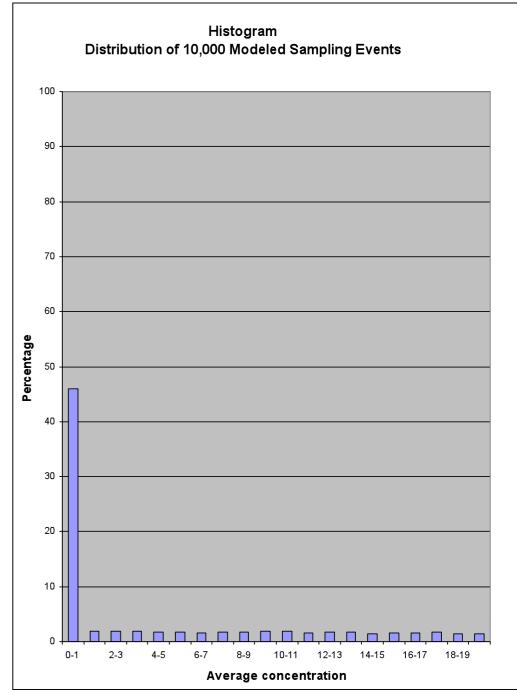
- Representative
 Non representative
 convenience
 - judgment
 single increment

There may be many purposes, but only two types! "An inaccurate sample ... may actually be worse than no sample at all." Steven Seideman









Miss almost 50% of time

Representative Sampling

- What is in the Decision Unit is in the primary sample
 - some of everything
 - same proportion
- The integrity of the analyte is not compromised
- What is primary sample is in the test portion
 - some of everything
 - same proportion
- We can demonstrate that it is so
 - documentation
 - quality control

as opposed to ...

Sneak preview of coming horrors ...

Grab sampling ... there is nothing worse !



- very low CH_L

Apparently a homogenous lot

Kim H. Esbensen

ACABS: Applied Chemometrics, Analytical Chemistry, Applied Biotechnology, Bioenergy & Sampling research group, University of Aalborg Esbjerg (AAUE) Denmark

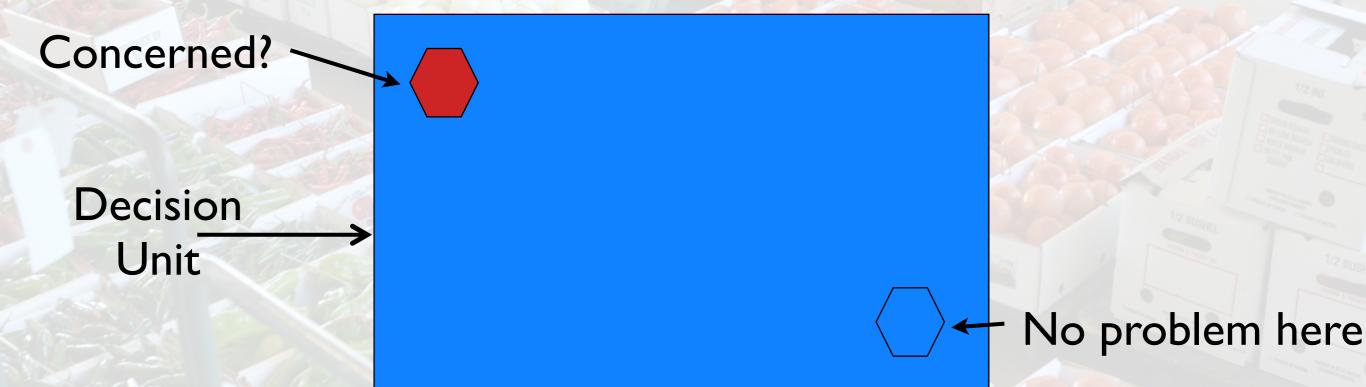
One Final Caution Chasing the Molecule Beware!

Even if it exists, can you detect it?
 What is the meaning of one molecule?
 Need to have the Decision Unit "scale of decision making" to get defensible answer
 Don't miss the forest for the trees!

How Would You Sample This Decision Unit?

Decision _____ Unit

Is This a Problem?



Area in red above the limit. The average is within the limit.

Remember, No Problem

Decision unit

Concerned?

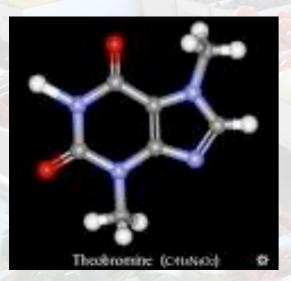
Area in red above the limit. The average is within the limit.

No problem

Quit Changing Your Mind!

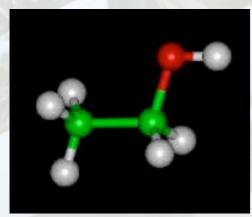
Area in red above the limit. The average is within the limit.

Finally, the Molecule!

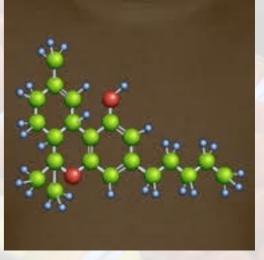




Concentration I,000,000ppm!



Area in red above the limit. The average is within the limit.



Sampling Bulk Materials

- Must be tied to a decision unit (as with all sampling)
- No natural distribution (artifact of error)
- More complex than attribute sampling (where the number of random samples is all that matters)

More opportunity to control sampling error and reduce the required sampling and analytical resources

Molecular/Atomic Scale

limits

0

100%

Smallest support possible (Bimodal distribution)

Particle Scale

limits



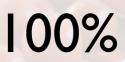
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0

Gram Scale

limits

0



.

Kilogram Scale

limits

0



Entire Population

limits

0

Largest support possible Single value - truth

100%

If I Were to Question Your Data

- Is your sampling adequate for your current objectives?
- What is the error in your final number?
- Where is your field quality control?
- Are you using proper equipment and is it in good working order?
- Is your sampling program resource optimal?

Resource Management

Do all analyses cost the same amount of money and take the same time?

- Are all samples collected the same way?
- Some results have less consequences so can tolerate more error
- It would be a mistake to spend the same resources on easy and hard sampling problems

Consequences of Error Changes Closeness to Limit

- If the result is a factor of 10 different than the limit can a 25% error be tolerated?
- If the result is within 10% of the limit can a 25% error be tolerated.
- If there is no limit, how much error can be tolerated?

GOODSamples is the Beginning to

Defensible decisions
 Resource optimization
 Equivalent data

GOODSamples

- Is not installed and then "check the box"
- Is a new way of life/approach to problem solving
- Is only the beginning
- Is about time!!

Without GOODSamples

More of the same

- Is that satisfactory to meet the demands
 - FSMA
 your agency
 the public
 accreditation
 you

Equivalent Data

Will the data match?

- sample for a shift at the factory
- sample a pallet at the warehouse
- Will the data match?
- take some material out of every 5th bag for 100 bags
 take one pound sample at the retail outlet
 Will the data match?

State A takes 10 increments out of easy bag
 State B takes 10 increments out of random bags
 Can we make the data equivalent?

Yes, but under what condition?

Observations



 minimum mass for sampling error not considered
 current mass guidelines may be acceptable for some analytes and products, but not all

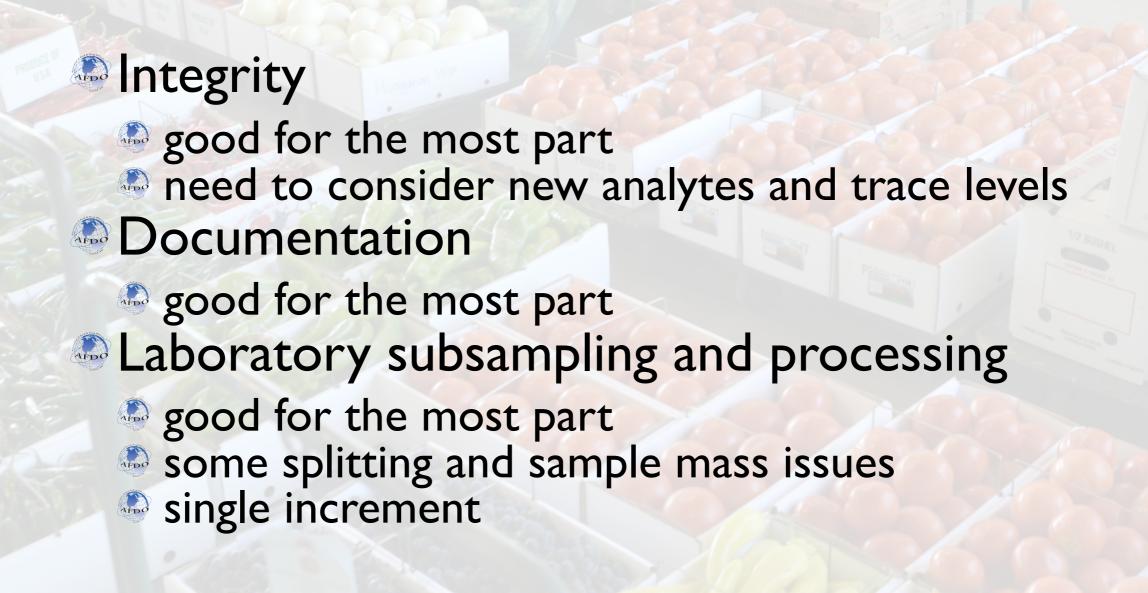
Increments

important in the field and in the laboratory
 not always at random throughout the decision unit
 Tools

adequate tools are available, but...

need to ensure access to all of the decision unit

Observations



Observations

Sample Quality Criteria needs work

- Question analyte and level
 - Sood
- Decision Unit population of interest
 - needs work, what really is in question, is that what is being sampled

Confidence

needs work, need to know error in our sampling and more importantly, the error in our decisions

How Would You Respond to ...

bio terrorism
 nuclear fallout
 emerging analytes

What is the first thing to do?

Opportunity is Knocking

Thanks to FSMA we have an opportunity to improve our sampling to obtain more defensible data and make better decisions. We need to take advantage of this and incorporate

- Sample Quality Criteria
- sampling theory
- Quality control
- assessment of all error in the measurement system

Science Starts with the Sample.

ESS, the leader in PreCleaned Certified™ Sample Containers, and the pioneer in PrePreserved® Sample Containers, is the trusted source when science matters.

 ESS VOA vials feature a "low bleed" septa (lot tested by Headspace Method TO15).

PreCleaned Certified[™] and Quality Certified[™] Containers are Prepared and certified to meet new ELAP requirements (DOD/DOE).

> products included, TOC Certified Vials, 33 "Clean Room" Containers, PrePreserved® Containers and