

# ASSOCIATION OF FOOD AND DRUG OFFICIALS

## Grade A Milk Inspection Resource Survey



*2017*

## Survey Participant's Contact Information

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## Survey Participant's Contact Information

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## Survey Participant's Contact Information

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**Number of Facilities/entities currently holding a Grade A Milk Permit within each State.**

State	Milk Producers (Farms)	Grade A Milk Plants with no manufactured milk production	Grade A Milk Plants with manufactured milk production	Receiving/transfer stations	Milk distributor	Bulk Milk hauler/sampler	Industry plant samplers	Milk tank trucks	Milk transport company	Single service facility
<b>Totals</b>	<b>37,092</b>	<b>372</b>	<b>620</b>	<b>209</b>	<b>1,480</b>	<b>20,563</b>	<b>6,775</b>	<b>19,966</b>	<b>1,371</b>	<b>465</b>
AK	1	1		1	1	1	1			1
AL	51	2	4	0	0	18	51	4	4	4
AR	57	4	0	1	0	15	18	10	0	6
AZ	104	9	5	0	55	284	102	165	0	5
CA	1,376	28	44	0	47	2,028	893	1,126		28
CO	132	33	10	0	0	204	203	137	20	7
CT	115	9	0	0	47	31	28	42		3
DE	31	2	0		0	0	8	0		3
FL	101	10	11	0	21	151	116	1,500	14	14
GA	187	3	10	5	9	173	65	186	11	17
HI	2	0	2	0	28	0	11	0	0	1
IA	1,445	3	8	3	14	483	26	571	48	16
ID	508	2	16	2	n/a	534	225	600	25	4
IL	612	14	16	6	N/A	270	149	137	27	38
IN	1,026	7	8	1	2	572	111	396	0	14
KS	303	8	6	9	76	169	93	204	16	7
LA	110	5	7	0	12	77	32	2	1	6
MA	148					56		30	3	
MD	412	11	5	1	74	77	121	225	21	9
ME	245	4	1	5	5	99	37	58	10	4
MI	1,498	11	20	18	11	1,055	34	953	115	8
MN	3,000	9	12	4	0	1,186	34	775	100	6
MO	752	18	13	5	28	281	30	620	12	15
MS	85	3	0	0	0	26	12	23	4	1

**Number of Facilities/entities currently holding a Grade A Milk Permit within each State.**

State	Milk Producers (Farms)	Grade A Milk Plants with no manufactured milk production	Grade A Milk Plants with manufactured milk production	Receiving/transfer stations	Milk distributor	Bulk Milk hauler/sampler	Industry plant samplers	Milk tank trucks	Milk transport company	Single service facility
NC	181	3	20	0	8	196	89	170	37	14
ND	65	2	1	1	225	72	12	20	6	0
NE	165	3	3	3	8	116	56	483	11	3
NH	120	7	40	1	10	120	40	35	8	5
NJ	60	4	3	1		18	74	16	3	7
NM	145	5	9	0	0	578	85	2,400	0	1
NV	28	2	3	0	0	33	25	30	0	8
NY	4,500	4	47	3	287	2,447	1,537	1,600	114	18
OH	1,880	13	19	15	ALL	1,083	180	611	104	43
OK	152	4	8	4		37	24	14	2	3
OR	234	8	13	0	0	133	150	133	2	3
PA	6,000	25	27	5	0	600	500	900	180	30
PR	287	0	4	0		60	4	66	N/A	2
RI	10	5	2	0	35	15	6	13	2	1
SC	53	9	0	NA	25	32	30	32	4	10
SD	204	1	2	2	60	220	101	190	0	1
TN	277	4	24	0	56	131	97	147	23	7
TX	436	N/A	N/A	29	N/A	1,289		984	N/A	31
UT	185	6	6	13	11	254	70	270	16	7
VA	NA	NA	13	0	0	0	0	0	0	0
VA	568			2		299		116	8	
VT	851	10	14	1	176	68	452	112	20	0
WA	453	40	22	0	20	347	248	420	12	17
WI	7,924	21	142	68	123	4,625	595	3,440	388	37
WY	13	0	0	0	6	0	0	0	0	0

**Number of inspections or sampling events conducted at the Grade A Milk facility/entities permitted by each State during the last 12 month period**

State	Milk Producers (Farms)	Milk Plants	Receiving / transfer stations	Milk distributor	Bulk Milk hauler/ sampler	Milk tank trucks	Milk transport company	Single service facility	Pasteurizer checks only	Sample collection only - milk plants (milk, milk product, water)	Sample collection only - farm (milk, water)
<b>Totals</b>	<b>96,604</b>	<b>9,664</b>	<b>613</b>	<b>908</b>	<b>10,425</b>	<b>12,971</b>	<b>483</b>	<b>1,416</b>	<b>10,283</b>	<b>42,713</b>	<b>203,282</b>
AK	4	10	8	8				4	10	34	24
AL	172	131	0	0	19	22	4	23	107	914	529
AR	285	35	5	0	8	10	0	45	24	335	580
AZ	253	185	0	0	214	165	0	20	303	633	271
CA	4,135	667			1,106	1,202		24	796	4,502	13,247
CO	164	152	0	0	102	70	0	28	79	70	132
CT	274	44	0	5	23	18		5	121	602	34
DE	62	16						12	15	50	388
FL	430	124	N/A	42	78	938	N/A`	56	270	252	1,200
GA	852	100	28	0	87	93	0	68	40	670	173
HI	4	4	n/a	0	n/a	0	N/A	4	4	14	14
IA	3,296	78	12	11	241	571	CITI program	44	60	4,000	0 - industry responsibility
ID	1,706	230	15	N/A	116	134	N/A	20	580	670	656
IL	1,320	125	18	N/A	110	60	N/A	54	280	1,969	3,300
IN	4,100	75	4	2	290	396	0	56	100	250	616
KS	878	93	18	12	303	489	16	21	94	862	3,297

**Number of inspections or sampling events conducted at the Grade A Milk facility/entities permitted by each State during the last 12 month period**

State	Milk Producers (Farms)	Milk Plants	Receiving / transfer stations	Milk distributor	Bulk Milk hauler/ sampler	Milk tank trucks	Milk transport company	Single service facility	Pasteurizer checks only	Sample collection only - milk plants (milk, milk product, water)	Sample collection only - farm (milk, water)
LA	600	56	0	56	11	17	0	26	31	957	2,264
MA	290				26	13	0				660
MD	1,236	431	0	9	72	125	42	0	117	195	153
ME	472	130			32	9	0	8		81	193
MI	4,200	236	52	11	722	683	94	64	480	3,900	
MN	6,624	450			403	775	100	12	20	360	0
MO	2,472	84	4	92	140	530	3	11	85	200	7,500
MS				0	8	7	0	0	31		1,025
NC	826	507	0	0	88	94	189	151	183	205	140
ND	195	16	4	150	75	20	0	0	12	33	5
NE	660	280	18	8	58	400	11	6	150	200	100
NH	300	50	4	0	75	40	0	4	80	530	96
NJ	8	34	1	0	9	11	0	7	91	104	0
NM	246	52	0	0	295	709	0	4	97	618	1,755
NV	80	25	0	17	17	21	0	8	48	65	392
NY	13,881	2,165	12	137	1,036	447	0	72	1,820	5,794	56,500
OH	7,394	402	32	N/A	1,090	358	N/A	43	403	312	90,600
OK	588	36	15		8	4	0	7	93	169	36
OR	468	32	0	0	66	75	0	9	168	1,510	564



**Number of inspections or sampling events conducted at the Grade A Milk facility/entities permitted by each State during the last 12 month period**

State	Milk Producers (Farms)	Milk Plants	Receiving / transfer stations	Milk distributor	Bulk Milk hauler/ sampler	Milk tank trucks	Milk transport company	Single service facility	Pasteurizer checks only	Sample collection only - milk plants (milk, milk product, water)	Sample collection only - farm (milk, water)
PA	15,000	209	20	0	250	426		51	1,130	750	
PR	120	12	0	150	41	10	N/A	7	32	128	1,148
RI	180	434	0	0	15	10	0	1	-	410	160
SC	115	20	NA	30	22	16	4	40	56	535	685
SD	256	12	12	1	160	190	0	1	8	72	240
TN	514	102	0	56	131	147		28	220	2,830	100
TX	2,778	903	280	N/A	1,011	764	N/A	308	394	4,419	6,040
UT	524	218	24	44	57	73		22	220		
VA	N/A	110	0	0	N/A	N/A	N/A	16	106	132	NA
VA	1,863		10		227	181			99	844	7,329
VT	438	91	4	0	34	32	20	0	334	207	600
WA	906	154	N/A	7	200	144	N/A	0	135	800	400
WI	15,409	344	13	60	1,323	2,472	0	26	757	526	32
WY	26	0	0	0	26		0	0	0		104

State	States conducting any inspections of dairy plants for FDA under a contract or cooperative agreement?
AK	No
AL	Yes
AR	No
AZ	No
CA	Yes
CO	No
CT	Yes
DE	No
FL	No
GA	Yes
HI	NR
IA	No
ID	No
IL	Yes
IN	No
KS	No
LA	No
MA	NR
MD	Yes
ME	No
MI	Yes
MN	No
MO	Yes
MS	No
NC	No
ND	NR
NE	No

State	States conducting any inspections of dairy plants for FDA under a contract or cooperative agreement?
NH	No
NJ	Yes
NM	Yes
NV	Yes
NY	No
OH	Yes
OK	No
OR	Yes
PA	Yes
PR	No
RI	Yes
SC	No
SD	No
TN	No
TX	No
UT	Yes
VA	No
VA	No
VT	No
WA	Yes
WI	Yes
WY	No

NR = Not Reported

## Manufactured Milk

State	Manufactured milk only firms in State's Inventory	Manufactured milk inspections	Number of staff conducting manufactured milk products inspections only	
<b>Totals</b>	<b>2,689</b>	<b>9,989</b>	<b>196</b>	<b>Comments</b>
AK	NR	NR	NR	
AL	22	81	0	
AR	6	48	0	
AZ	19	74	0	
CA	603	3,810	42	All staff do both Grade-A and Manufacturing
CO	10	20	4	
CT	15	31	0	
DE	NR	NR	NR	
FL	4	20	0	N/A - Shared by Grade A inspectors, by region
GA	39	78	0	
HI	0	0	0	
IA	17	40	6	
ID	26	138	10	
IL	94	64	0	
IN	24	60	14	
KS	17	46	0	
LA	6	24	2	
MA	NR	NR	NR	
MD	10	40	0	
ME	156	101	3	
MI	58	148	6	
MN	60	128	0	All cross over
MO	27	42	3	
MS	NR	NR	NR	
NC	2	5	0	

Manufactured Milk				
State	Manufactured milk only firms in State's Inventory	Manufactured milk inspections	Number of staff conducting manufactured milk products inspections only	
ND	14	28	2	
NE	7	50	3	
NH	40	20	2	
NJ	15	4	0	
NM	0	0	0	
NV	18	23	2	
NY	297	2,165	0	
OH	97	291	6	6 inspectors do both Grade A and Manufacture Grade
OK	9	33	N/A	na
OR	68	68	17	
PA	162	630	0	
PR	N/A	N/A	N/A	N/A
RI	3	6	0	
SC	30	82	3	
SD	11	22	1	
TN	10	40	9	
TX	52	468	0	
UT	17	68	1	
VA	0	0	0	
VA	44	104		
VT	122	310	5	
WA	60	90	32	
WI	385	385	22	
WY	13	104	1	Treated as Grade A as part of the 13 dairies

NR = Not Reported

## Grade A Milk Personnel

State	Grade A Milk Inspectors	Milk Sanitation Rating Officers (SRO)	Compliance Officers	Manager/supervisor	Other Administrative Staff	Laboratory Evaluation Officers (LEO)	Other	Comments
<b>Totals</b>	<b>438</b>	<b>127</b>	<b>42</b>	<b>118</b>	<b>78</b>	<b>81</b>	<b>33</b>	
AK	1	0	1	1	1	1		
AL	4	1	1	1	1	1		
AR	2	1	0	1	0	1	2	
AZ	3	2	0	1	2	2		
CA	42	10		6	11	3	4	Special Investigators (illegal manufacturing)
CO	5	1	0	1	0	1		
CT	3	2	0	1	0	1	1	SSO
DE	4	1	2	1	0	1		
FL	12	2		2	2	1	1	Bureau Chief
GA	8	1	1	2	1	1	3	
HI	4	1	0	1	0	1		
IA	8	3	3	1	0	2	1	AAll
ID	13	4	NA	5	3	2	3	
IL	14	1	0	8	1	1	1	
IN	14	3	0	6	2	2	0	
KS	5	2	0	1	1	2		
LA	8	0	0	2	1	1		
MA	3	1		1	2			
MD	7	2	0	3	1	2		
ME	3	3	0	1	1	1		
MI	16	3	1	1	2	2	2	
MN	15	3	1	4	3	2		
MO	9	3	2	2	2	1		3-plant 6-farm
MS	5	1	1	1	1			

## Grade A Milk Personnel

State	Grade A Milk Inspectors	Milk Sanitation Rating Officers (SRO)	Compliance Officers	Manager/supervisor	Other Administrative Staff	Laboratory Evaluation Officers (LEO)	Other	Comments
NC	5	1	1	1	0	2	0	
ND	2	1	0	1	1	1		
NE	3	3	0	1	3	1		
NH	3	2		1	0	1		
NJ	5	2	5	1	1	2		
NM	4	2	0	1	0	1		
NV	2	2	0	1	1	2		
NY	28	12	2	10	6	10		
OH	6	2	NA	4	2	2	14	6 plants, 8 farms
OK	4	3		1	0	0		
OR	17	8	0	2	1	3	0	
PA	11	6	0	6	2	2		
PR		1	1	1	1	1	0	
RI	2	2	0	1	0	1		
SC	3	2	NA	1	1	2		
SD	3	1	3	1	1	1		
TN	19	3	4	1	1	2		
TX	19	5	2	3	3	2		
UT	5	1	6	1	0	1		
VA	14	NA	NA	6	2	1	1	
VA	10			2	1	2		
VT	9	6		1	1	2		

## Grade A Milk Personnel

State	Grade A Milk Inspectors	Milk Sanitation Rating Officers (SRO)	Compliance Officers	Manager/supervisor	Other Administrative Staff	Laboratory Evaluation Officers (LEO)	Other	Comments
WA	32	5	2	5	7	3		Note: Field Inspectors also all conduct Food, Warehouse, Egg, Cottage Food, Marijuana, Custom Meat, 567 FDA Contract Inspections along with Dairy Inspections.
WI	22	5	3	6	3	3		
WY	3	1	0	5	1	1		



## Compliance

State	Number of Warning Letters/Notices of Violations written to permitted firms/entities	Number of Permit Suspensions for permitted firms/entities	Permitted Firms/entries de-listed	Number of compliance actions taken at Manufactured Milk facilities (warning letters, closures, permits revoked)
Total	4854	973	101	1039